

**Doc. Number:**

- Tentative Specification
- Preliminary Specification
- Approval Specification

**MODEL NO.: AL140FHM-N53**  
**SUFFIX: N53**

<b>Customer:</b>	
<b>APPROVED BY</b>	<b>SIGNATURE</b>
<u>Name / Title</u>	_____
Note	
<b>HP P/N: L44037-J91</b>	
<b>HP H/W: C3</b>	
Please return 1 copy for your confirmation with your signature and comments.	

Approved By	Checked By	Prepared By

## 1. GENERAL DESCRIPTION

### 1.1 OVERVIEW

AL140FHM-N53 is a 14.0" TFT Liquid Crystal Display module with LED Backlight unit and 30 pins eDP interface. This module supports 1920 x 1080 FHD mode and can display 262,144 colors.

### 1.2 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Screen Size	14.0 diagonal		
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920 x R.G.B. x1080	pixel	-
Pixel Pitch	0.1611 (H) x 0.1611 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Interface	eDP1.2		
Transmissive Mode	Normally black	-	-
Surface Treatment	Hard coating (3H),AG	-	-
Luminance, White	250nits	Cd/m2	
Color Gamut	45%	NTSC	
Power Consumption	Total 2.5 W (Max.) @ cell 0.568 W (Max.), BL 1.932 W (Max.)		(1)

Note (1) The specified power consumption (with converter efficiency) is under the conditions at VCCS = 3.3 V, fv = 60 Hz, LED\_VCCS = Typ, fPWM = 200 Hz, Duty=100% and Ta = 25 ± 2 °C, whereas mosaic pattern is displayed.

## 2. MECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note	
Module Size	Horizontal (H)	315.51	315.81	316.11	mm	(1)(2)
	Vertical (V) (w/o PCB)	185.44	185.74	186.04	mm	
	Thickness (T) (w/o PCB)	-	2.85	3.0	mm	
Active Area	Horizontal	309.21	309.31	309.41	mm	
	Vertical	173.89	173.99	174.09	mm	
Weight	-	270	280	g		

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Dimensions are measured by caliper.

(3) Panel thickness is measured with calipers clamping mylar or tape tightly



### 2.1 CONNECTOR TYPE

Please refer Appendix Outline Drawing for detail design.

Connector Part No.: IPEX-20455-030E-76

User's connector Part No: IPEX-20453-030T-03

### 3. ABSOLUTE MAXIMUM RATINGS

#### 3.1 ABSOLUTE RATINGS OF ENVIRONMENT

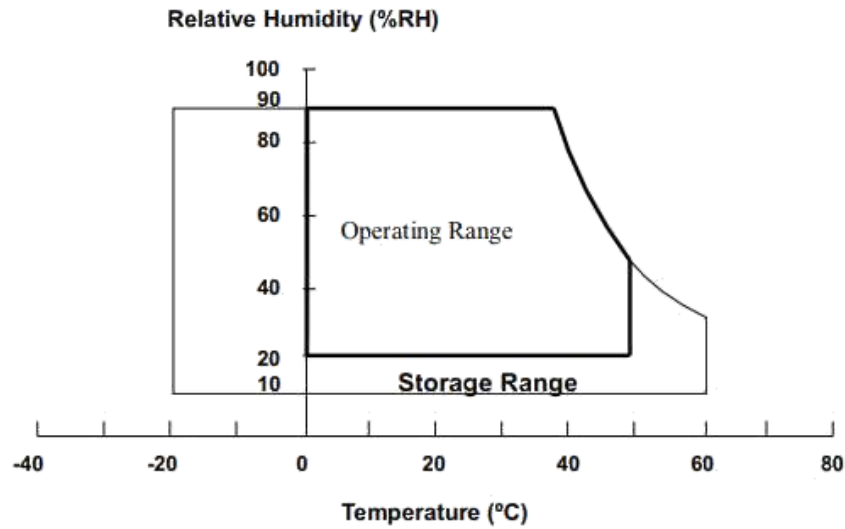
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T <sub>ST</sub>	-20	+60	°C	(1)
Operating Ambient Temperature	T <sub>OP</sub>	0	+50	°C	(1), (2)

Note (1) (a) 90 %RH Max. (Ta < 40 °C).

(b) Wet-bulb temperature should be 39 °C Max.

(c) No condensation.

Note (2) The temperature of panel surface should be 0 °C min. and 60 °C max.



### 3.2 ELECTRICAL ABSOLUTE RATINGS

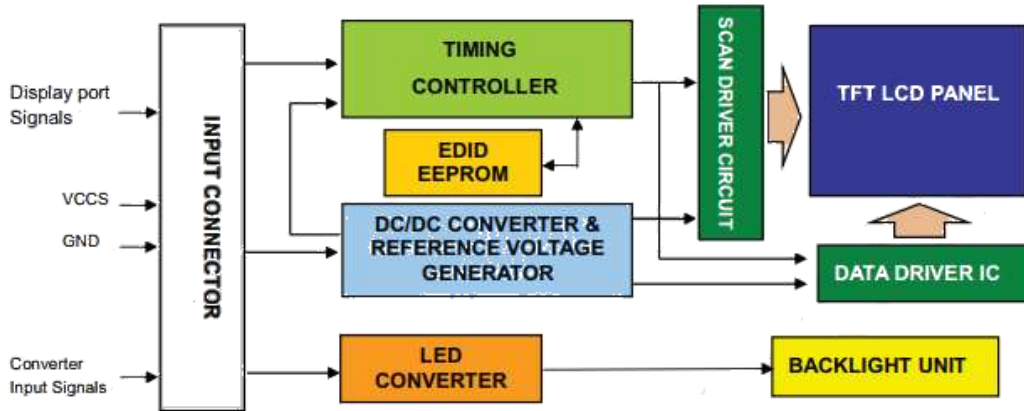
#### 3.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	V <sub>CCS</sub>	-0.3	+4.0	V	(1)
Logic Input Voltage	V <sub>IN</sub>	-0.3	+4.0	V	
Converter Input Voltage	LED_V <sub>CCS</sub>	-0.3	26	V	(1)
Converter Control Signal Voltage	LED_PWM <sub>1</sub>	-0.3	5	V	(1)
Converter Control Signal Voltage	LED_EN	-0.3	5	V	(1)

Note (1) Stresses beyond those listed in above "ELECTRICAL ABSOLUTE RATINGS" may cause permanent damage to the device. Normal operation should be restricted to the conditions described in "ELECTRICAL CHARACTERISTICS".

## 4. ELECTRICAL SPECIFICATIONS

### 4.1 FUNCTION BLOCK DIAGRAM

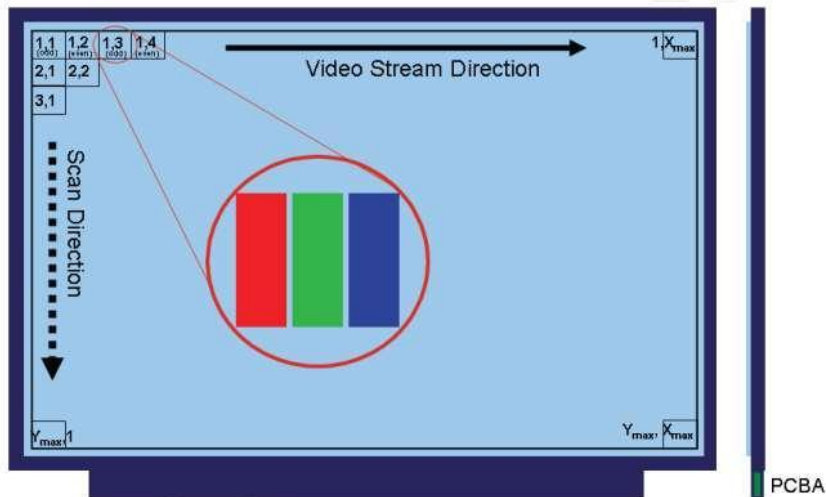


### 4.2. INTERFACE CONNECTIONS

#### PIN ASSIGNMENT

Pin	Symbol	Description	Remark
1	NC	No Connection (Reserved for LCD test)	
2	H_GND	High Speed Ground	
3	Lane1_N	Complement Signal Link Lane 1	
4	Lane1_P	True Signal Link Lane 1	
5	H_GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	H_GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	
10	AUX_CH_N	Complement Signal Auxiliary Channel	
11	H_GND	High Speed Ground	
12	VCCS	LCD logic and driver power	
13	VCCS	LCD logic and driver power	
14	NC	No Connection (Reserved for LCD test)	
15	GND	LCD logic and driver ground	
16	GND	LCD logic and driver ground	
17	HPD	HPD signal pin	
18	BL_GND	Backlight ground	
19	BL_GND	Backlight ground	
20	BL_GND	Backlight ground	
21	BL_GND	Backlight ground	
22	LED_EN	Backlight on /off	
23	LED_PWM	System PWM signal input for dimming	
24	NC	No Connection (Reserved for LCD test)	
25	NC	No Connection (Reserved for LCD test)	
26	LED_VCCS	Backlight power	
27	LED_VCCS	Backlight power	
28	LED_VCCS	Backlight power	
29	LED_VCCS	Backlight power	
30	NC	No Connection (Reserved for LCD test)	

Note (1) The first pixel is odd as shown in the following figure.



### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD ELETRONICS SPECIFICATION

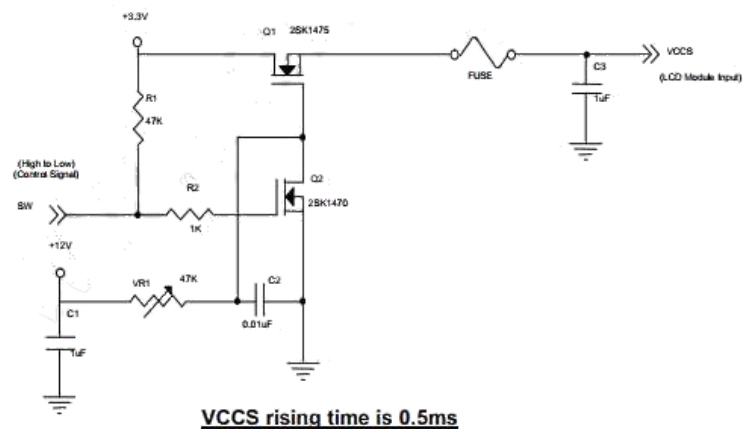
Parameter	Symbol	Value			Unit	Note	
		Min.	Typ.	Max.			
Power Supply Voltage	VCCS	3.0	3.3	3.6	V	(1)	
Ripple Voltage	$V_{RP}$	-	-	100	mV	(1)	
Inrush Current	$I_{RUSH}$	-	-	1.5	A	(1),(2)	
Power Supply Current	Mosaic	-	155	172	mA	(3)a	
	White		147	163	mA	(3)	
	Solid Pattern		219	241	mA	(3)b	
Power per EBL WG	$P_{EBL}$	-	1.04	-	W	(4)	
HPD Impedance	$R_{HPD}$	30K			ohm	(5)	
HPD	High Level	-	2.25	-	3.6	V	(5)
	Low Level	-	0	-	0.8	V	(5)

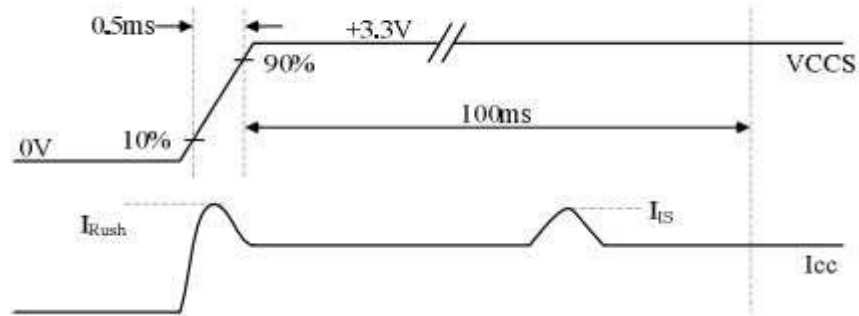
Note (1) The ambient temperature is  $T_a = 25 \pm 2 \text{ }^\circ\text{C}$ .

Note (2)  $I_{RUSH}$ : the maximum current when VCCS is rising

$I_S$ : the maximum current of the first 100ms after power-on

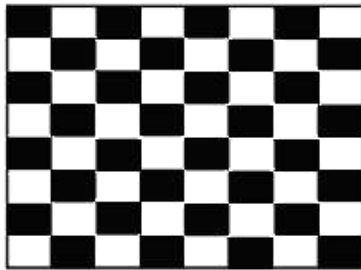
Measurement Conditions: Shown as the following figure. Test pattern: White





Note (3) The specified power supply current is under the conditions at  $V_{CCS} = 3.3\text{ V}$ ,  $T_a = 25 \pm 2\text{ }^\circ\text{C}$ , DC Current and  $f_v = 60\text{ Hz}$ , whereas a power dissipation check pattern below is displayed.

a. Mosaic Pattern



Active Area

b. The solid pattern is the largest one of R/G/B pattern.

Note (4) The specified power are the sum of LCD panel electronics input power and the converter input power. Test conditions are as follows.

- (a)  $V_{CCS} = 3.3\text{ V}$ ,  $T_a = 25 \pm 2\text{ }^\circ\text{C}$ ,  $f_v = 60\text{ Hz}$ ,
- (b) The pattern used is a black and white 32 x 36 checkerboard, slide #100 from the VESA file "Flat Panel Display Monitor Setup Patterns", FPDMSU.ppt.
- (c) Luminance: 60 nits.

Note (5) The specified signals have equivalent impedances pull down to ground in the LCD module respectively. Customers should keep the input signal level requirement with the load of LCD module. Please refer to Note (4) of 4.3.2 LED CONVERTER SPECIFICATION to obtain more information.

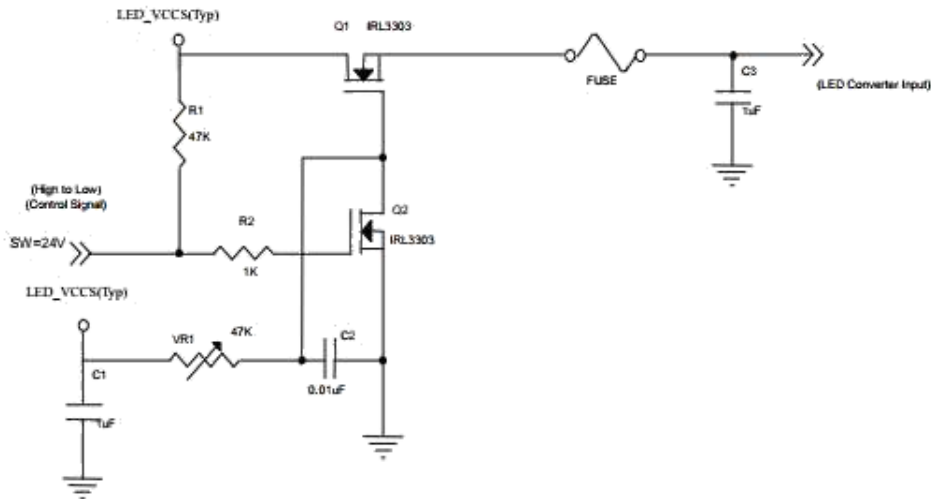
### 4.3.2 LED CONVERTER SPECIFICATION

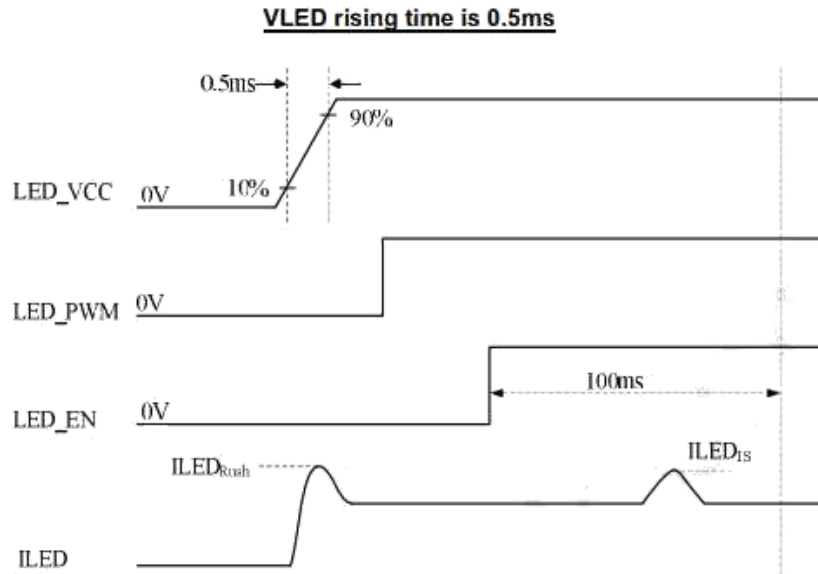
Parameter	Symbol	Value			Unit	Note	
		Min.	Typ.	Max.			
Converter Input power supply voltage	LED_VCCS	5	12	21	V		
Converter Inrush Current	I <sub>LED<sub>RUSH</sub></sub>	-	-	1.5	A	(1)	
EN Control Level	Backlight On	2.2	-	3.6	V	(4)	
	Backlight Off	0	-	0.6	V	(4)	
LED_EN Impedance	R <sub>LED_EN</sub>	30K	-	-	ohm	(4)	
PWM Control Level	PWM High Level	2.2	-	5	V	(4)	
	PWM Low Level	0	-	0.6	V	(4)	
PWM Impedance	R <sub>PWM</sub>	30K	-	-	ohm	(4)	
PWM Control Duty Ratio		5	-	100	%	(5)	
PWM Control Permissive Ripple Voltage	V <sub>PWM_PP</sub>	-	-	100	mV		
PWM Control Frequency	f <sub>PWM</sub>	200	-	2K	Hz	(2)	
LED Power Current	LED_VCCS =Typ.	I <sub>LED</sub>	128	151-	161	mA	(3)

Note (1) I<sub>LED<sub>RUSH</sub></sub>: the maximum current when LED\_VCCS is rising,

I<sub>LED<sub>S</sub></sub>: the maximum current of the first 100ms after power-on,

Measurement Conditions: Shown as the following figure. LED\_VCCS = Typ, Ta = 25 ± 2 °C, f<sub>PWM</sub> = 200 Hz, Duty=100%.





Note (2) If PWM control frequency is applied in the range less than 1KHz, the "waterfall" phenomenon on the screen may be found. To avoid the issue, it's a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency  $f_{PWM}$  should be in the range

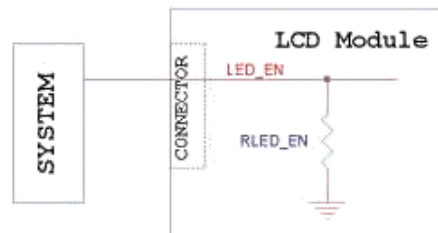
$$(N + 0.33) * f \leq f_{PWM} \leq (N + 0.66) * f$$

$N$  : Integer ( $N \geq 3$ )

$f$  : Frame rate

Note (3) The specified LED power supply current is under the conditions at "LED\_VCCS = Typ.",  $T_a = 25 \pm 2$  °C,  $f_{PWM} = 200$  Hz, Duty=100%.

Note (4) The specified signals have equivalent impedances pull down to ground in the LCD module respectively. Customers should keep the input signal level requirement with the load of LCD module. For example, the figure below describes the equivalent pull down impedance of LED\_EN (If it exists). The rest pull down impedances of other signals (eg. HPD, PWM ...) are in the same concept.



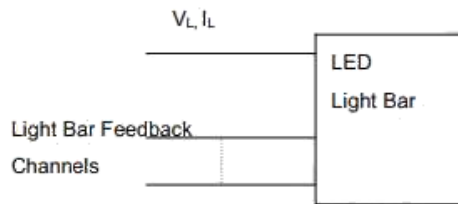
Note (5) If the cycle-to-cycle difference of PWM duty exceeds 0.1%, especially when the PWM duty is low, slight brightness change might be observed.

### 4.3.3 BACKLIGHT UNIT

Ta = 25 ± 2 °C

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LED Light Bar Power Supply Voltage	V <sub>L</sub>	28.6	31.9	33	V	(1)(2)(Duty100%)
LED Light Bar Power Supply Current	I <sub>L</sub>	--	49.5	--	mA	
Power Consumption	P <sub>L</sub>	--	1.579	1.634	W	(3)
LED Life Time	L <sub>BL</sub>	15000	-	-	Hrs	(4)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below :



Note (2) For better LED light bar driving quality, it is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (3)  $P_L = I_L \times V_L$  (Without LED converter transfer efficiency)

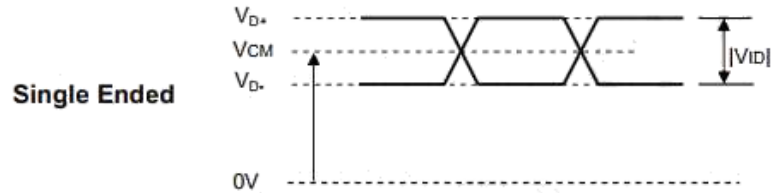
Note (4) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta = 25 ± 2 °C and I<sub>L</sub> = (16.5) mA (Per EA) until the brightness becomes ≤ 50% of its original value.

#### 4.4 DISPLAY PORT INPUT SIGNAL TIMING SPECIFICATIONS

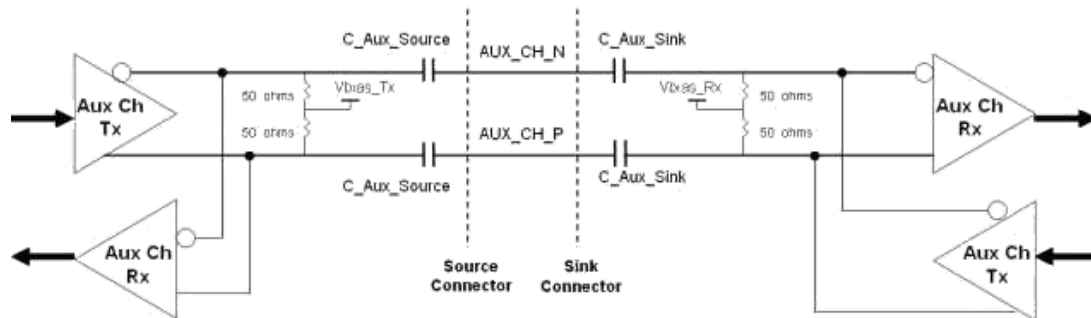
##### 4.4.1 ELECTRICAL SPECIFICATIONS

Parameter	Symbol	Min.	Typ.	Max.	Unit	Notes
Differential Signal Common Mode Voltage(MainLink and AUX)	VCM	0		2	V	(1)(4)
AUX AC Coupling Capacitor	C_Aux_Source	75		200	nF	(2)
Main Link AC Coupling Capacitor	C_ML_Source	75		200	nF	(3)

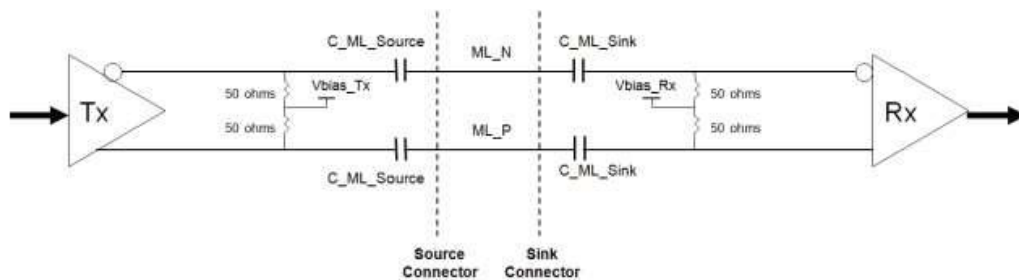
Note (1) Display port interface related AC coupled signals should follow VESA DisplayPort Standard Version1. Revision 1a and VESA Embedded DisplayPort™ Standard Version 1.2. There are many optional items described in eDP1.2. If some optional item is requested, please contact us.



(2) Recommended eDP AUX Channel topology is as below and the AUX AC Coupling Capacitor (C\_Aux\_Source) should be placed on the source device.



(3) Recommended Main Link Channel topology is as below and the Main Link AC Coupling Capacitor (C\_ML\_Source) should be placed on the source device.



(4) The source device should pass the test criteria described in DisplayPortCompliance Test Specification (CTS) 1.1

#### 4.4.2 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
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	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
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	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
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	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	

Note (1) 0: Low Level Voltage, 1: High Level Voltage

#### 4.5 DISPLAY TIMING SPECIFICATIONS

##### Refresh rate 60Hz

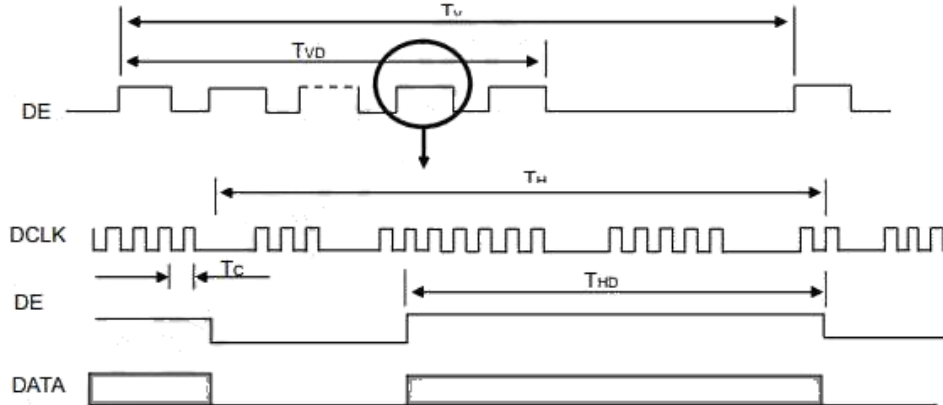
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	152.08	152.84	153.6	MHz	-
DE	Vertical Total Time	TV	1128	1132	1136	TH	-
	Vertical Active Display Period	TVD	1080	1080	1080	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	52	TV-TVD	TH	-
	Horizontal Total Time	TH	2230	2250	2270	Tc	-
	Horizontal Active Display Period	THD	1920	1920	1920	Tc	-
	Horizontal Active Blanking Period	THB	TH-THD	330	TH-THD	Tc	-

##### Refresh rate 40Hz (Power Saving Mode)

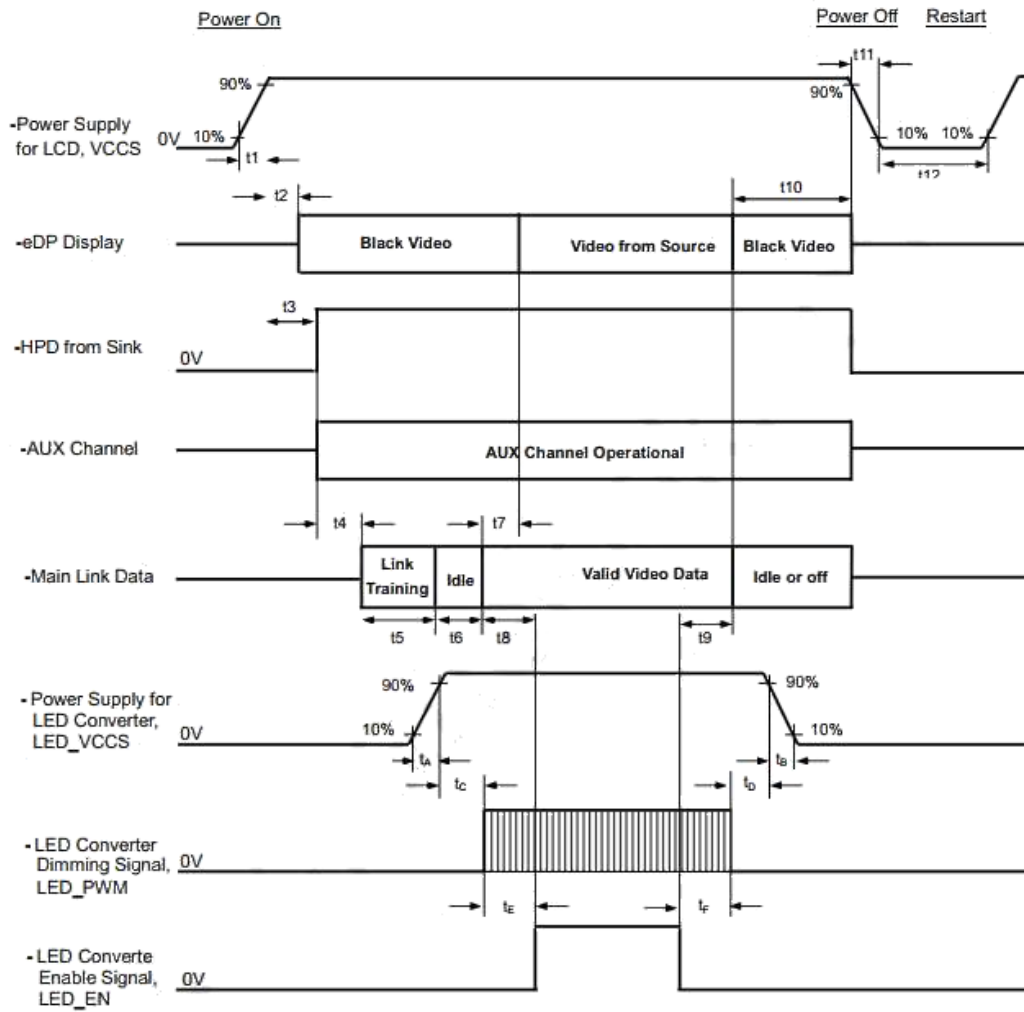
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	101.38	101.89	102.40	MHz	(1)
DE	Vertical Total Time	TV	1128	1132	1136	TH	(1)
	Vertical Active Display Period	TVD	1080	1080	1080	TH	(1)
	Vertical Active Blanking Period	TVB	TV-TVD	52	TV-TVD	TH	(1)
	Horizontal Total Time	TH	2230	2250	2270	Tc	(1)
	Horizontal Active Display Period	THD	1920	1920	1920	Tc	(1)
	Horizontal Active Blanking Period	THB	TH-THD	330	TH-THD	Tc	(1)

Note (1) The panel can operate at 60Hz normal mode and power saving mode, respectively. All reliability tests are based on specific timing of 60Hz refresh rate. We can only assure the panel's electrical function at power saving mode.

##### INPUT SIGNAL TIMING DIAGRAM



#### 4.6 POWER ON/OFF SEQUENCE



## 5. OPTICAL CHARACTERISTICS

### 5.1 TEST CONDITIONS

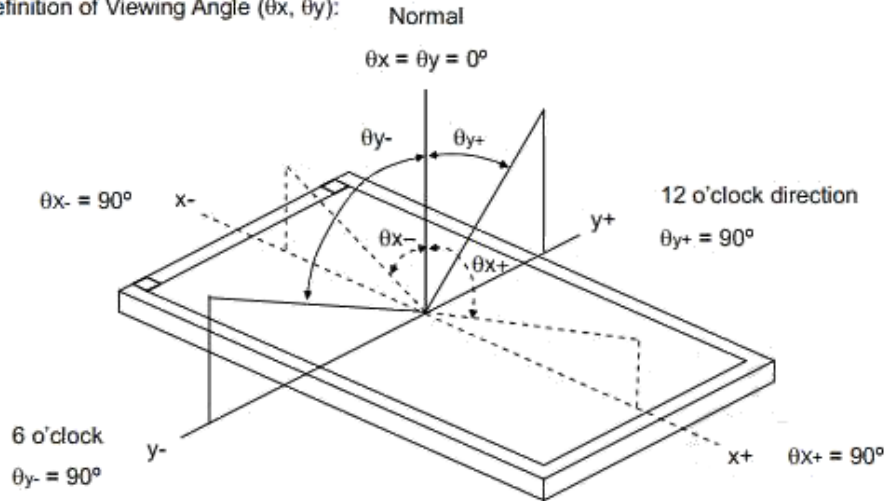
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V <sub>CC</sub>	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
LED Light Bar Input Current	I <sub>L</sub>	49.5	mA

The measurement methods of optical characteristics are shown in Section 5.2. The following items should be measured under the test conditions described in Section 5.1 and stable environment shown in Note (5).

### 5.2 OPTICAL SPECIFICATIONS

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	800	1000	-	-	(2), (5), (7)	
Response Time		T <sub>R</sub>		-	14	16	ms	(3), (7)	
		T <sub>F</sub>		-	11	14	ms		
Average Luminance of White		L <sub>Ave</sub>			213	250	-	cd/m <sup>2</sup>	(4), (6), (7)
Color Chromaticity	Red	R <sub>x</sub>		Viewing Normal Angle	Typ - 0.03	0.590	Typ + 0.03	-	(1), (7)
		R <sub>y</sub>				0.350		-	
	Green	G <sub>x</sub>				0.330		-	
		G <sub>y</sub>				0.555		-	
	Blue	B <sub>x</sub>				0.153		-	
		B <sub>y</sub>				0.119		-	
	White	W <sub>x</sub>	0.313			-			
		W <sub>y</sub>	0.329			-			
Viewing Angle	Horizontal	$\theta_{x+}$	CR≥10	80	89	-	Deg.	(1), (5), (7)	
		$\theta_{x-}$		80	89	-			
	Vertical	$\theta_{y+}$		80	89	-			
		$\theta_{y-}$		80	89	-			
White Variation		$\delta W_{5p}$	$\theta_x=0^\circ, \theta_y=0^\circ$		1.11	1.25	-	(5), (6), (7)	
		$\delta W_{13p}$	$\theta_x=0^\circ, \theta_y=0^\circ$		1.33	1.54	-		

Note (1) Definition of Viewing Angle ( $\theta_x, \theta_y$ ):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

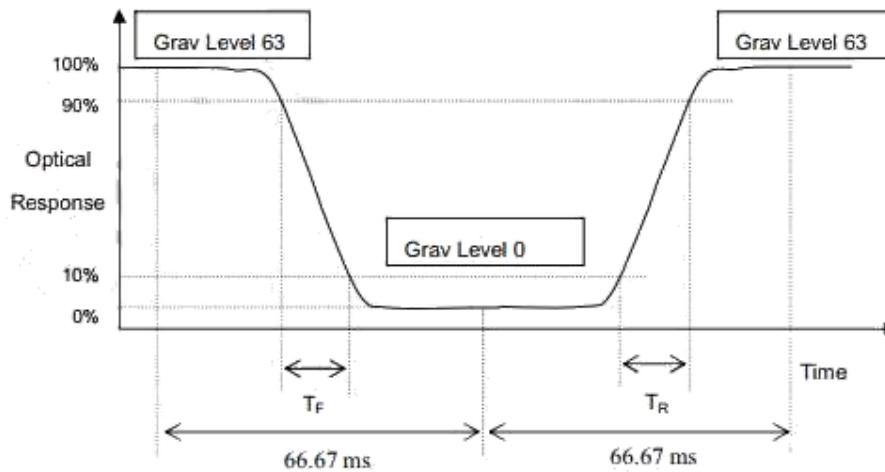
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

$$\text{CR} = \text{CR} (1)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time ( $T_R, T_F$ ):



Note (4) Definition of Average Luminance of White ( $L_{AVE}$ ):

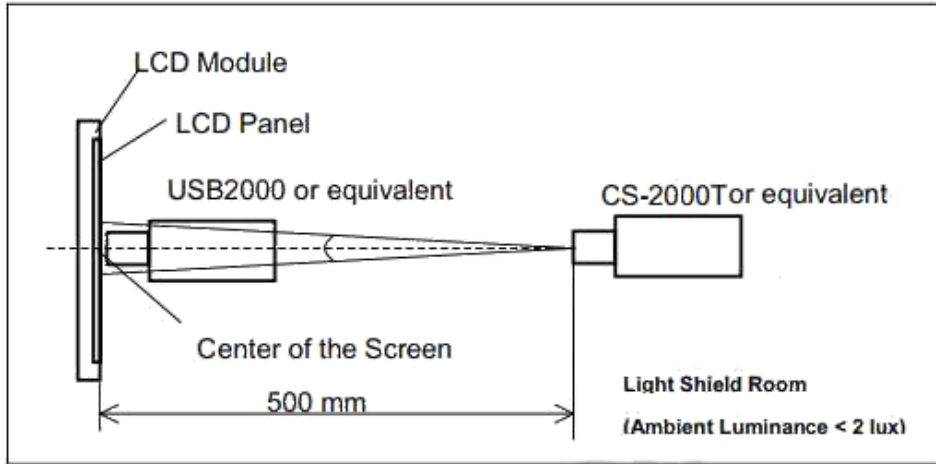
Measure the luminance of gray level 63 at 5 points

$$L_{AVE} = [L (1) + L (2) + L (3) + L (4) + L (5)] / 5$$

L (x) is corresponding to the luminance of the point X at Figure in Note (6)

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

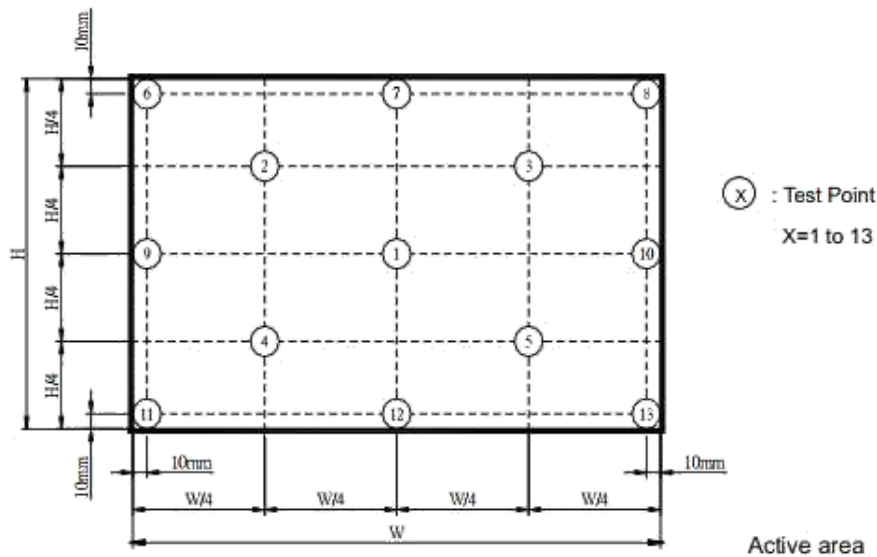


Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 63 at 5 points

$$\delta W_{5p} = \text{Maximum [L(1) ~ L(5)]} / \text{Minimum [L(1) ~ L(5)]}$$

$$\delta W_{13p} = \text{Maximum [L(1) ~ L(13)]} / \text{Minimum [L(1) ~ L(13)]}$$



Note (7) The listed optical specifications refer to the initial value of manufacture, but the condition of the specifications after long-term operation will not be warranted.

## 6. RELIABILITY TEST ITEM

Test Item	Test Condition	Note
High Temperature Storage Test	60°C, 240 hours	(1) (2)
Low Temperature Storage Test	-20°C, 240 hours	
Thermal Shock Storage Test	-20°C, 0.5hour←→60°C, 0.5hour; 100cycles, 1hour/cycle	
High Temperature Operation Test	50°C, 240 hours	
Low Temperature Operation Test	0°C, 240 hours	
High Temperature & High Humidity Operation Test	50°C, RH 80%, 240hours	
ESD Test (Operation)	150pF, 330Ω, 1sec/cycle Condition 1 : Contact Discharge, ±8KV Condition 2 : Air Discharge, ±15KV	(1)
Shock (Non-Operating)	220G, 2ms, half sine wave, 1 time for each direction of ±X, ±Y, ±Z	(1)(3)
Vibration (Non-Operating)	1.5G / 10-500 Hz, Sine wave, 30 min/cycle, 1cycle for each X, Y, Z	(1)(3)

Note (1) criteria : Normal display image with no obvious non-uniformity and no line defect.

Note (2) Evaluation should be tested after storage at room temperature for more than two hour

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

**Appendix. EDID DATA STRUCTURE**

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPD/ standards.

FLASH Memory	
00000000	00 FF FF FF FF FF FF 00 09 E5 EE 07 00 00 00 00
00000010	01 1C 01 04 A5 22 13 78 03 24 10 97 59 54 8E 27
00000020	1E 50 54 00 00 00 01 01 01 01 01 01 01 01 01 01
00000030	01 01 01 01 01 01 C8 3A 80 18 71 38 3C 40 30 20
00000040	36 00 58 C2 10 00 00 1A 30 27 80 18 71 38 3C 40
00000050	30 20 36 00 58 C2 10 00 00 1A 00 00 00 00 00 00
00000060	00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 02
00000070	00 0B 40 FF 0A 3C 7D 16 16 2D 7D 00 00 00 00 61

TOLERANCE GRADE		DIMENSION RANGE							04			
(a)		尺寸范围							03			
		0.2	5	15	60	150	300	300	02			
		5	15	60	150	300	630	Edition		DATE		
A		0.05	0.10	0.15	0.20	0.25	0.30	Original		Modified description		
B		0.10	0.15	0.20	0.25	0.30	0.35	Version		Date		
UNLESS OTHERWISE SPECIFIED												
公差以上未标示, 除非另有指定												
(*为最大极限尺寸, ∅为参考尺寸)												
Drawing Of B/L :												
模组图:												
测试点示意图						Backlight LED Circuit						
						<p>(10颗 4.0颗 LED)</p>						
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	REMARK						
Center Luminance	Lv	230	250		cd/m <sup>2</sup>	中心点						
Color ranks	X	0.270	0.0290	0.330		IF=20mA/ SMD						
	Y	0.270	0.0300	0.340		IF=20mA/ SMD						
Forward Voltage	Vf	27		34.5	V	IF=80mA, 10 $\mu$ s=4.0						
Luminance uniformity	/	80	85		%	(Min/ MAX)*100%						
Measuring Instrument: BM-7 (测试探头与产品距离500±10mm); 测量视角度为1°; 温度25±3°; 环境照度不大于1LUX; 测试点为点。												
UNIT	mm	EDITION	A1	PART NO. AL140FHM-N53		APPROVED BY	CHECKED BY	DRAWN BY				
 THIRD ANGLE PROJECTION 第三角法	SCALE	1:1	产品型号		核准	审核	编制					
	DATE	2021.06.09	SHL'S P/N(exclude wrapper): LPDLM-14_0 Q8-035-A1									
	PAGE	1/3	SHL'S P/N: (include wrapper) LPDL-14_0-B-035-A1									

NO.	Parts name	Q'ty	Material
1.	Housing 塑胶框	1	
2.	Light Guide Plate 导光板	1	
3.	Down_Cover 下铁框	1	
4.	Reflector 反射膜	1	
5.	Diffuser 扩散膜	1	
6.	Bef 增光膜	2	
7.	SMD-LED 发光二极管	40	
8.	PCB 印制电路板	1	
9.	LINE 导线	1	
10.			
11.			
12.			
13.			
14.			
15.			
16.			
17.			
18.			
19.			