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## TITLE

# **ZK438FBM-18A**      **Product Specification**

Jiangsu Gaomingan Photoelectric Co., Ltd.

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## REVISION HISTORY

| REV. | ECN No. | DESCRIPTION CHANGES  | DATE       | PREPARED |
|------|---------|--|------------|----------|
| P0   | -       | Initial Release  | 2018.03.21 |          |
| P1   | -       | Update White luminance uniformity and test condition, Module Outline Dimesions   | 2018.03.29 |          |
| P2   | -       | Update White luminance uniformity to 70% and test condition to 9 points, Backlight Connector, Module Outline Dimesions | 2018.04.02 |          |
| P3   | -       | Update Module Outline Dimesions  | 2018.05.09 |          |
| P4   | -       | Update Data  | 2018.09.11 |          |

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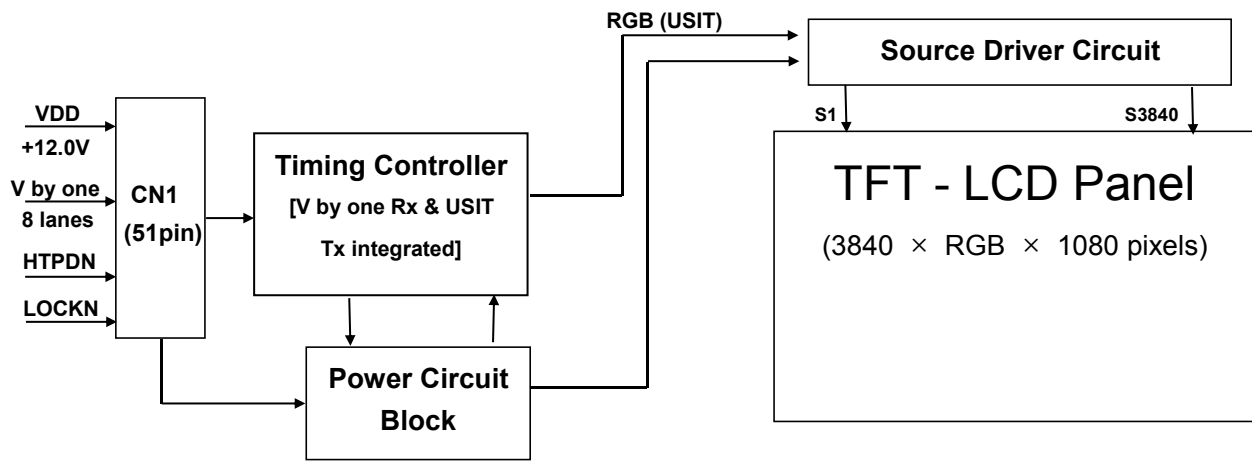
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## 1.0 GENERAL DESCRIPTION

### 1.1 Introduction

**ZK438FBM-18A** is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 43.8 inch diagonally measured active area with resolutions (3840 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 1.07G colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



### 1.2 Features

- V by one interface with 8 lanes
- High-speed response
- Low color shift image quality
- 8-bit + FRC color depth, display 1.07G colors
- High luminance and contrast ratio, low reflection and wide viewing angle
- Gate driver use GOA mode
- ADS technology is applied for high display quality
- RoHS compliant

### 1.3 Application

- Home Alone Multimedia TFT-LCD TV
- Display Terminals for Control System
- Ultra High Definition TV(3840\*1080)
- AV application Products

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### 1.4 General Specification

< Table 1. General Specifications >

| Parameter          | Specification                 | Unit              | Remarks                 |
|--------------------|-------------------------------|-------------------|-------------------------|
| Active area        | 1071.36(H) × 301.32(V)        | mm                | Detail refer to Drawing |
| Module Size        | 1086.4 (L) × 324 (W) × 20 (H) | mm                |                         |
| Number of pixels   | 3840(H) × 1080(V)             | pixel             |                         |
| Pixel pitch        | 279(H) × 279(V)               | um                |                         |
| Pixel Arrangement  | RGB Vertical Stripe           | --                |                         |
| Display colors     | 1.07G (8bits+FRC)             | colors            |                         |
| Display Mode       | Normally black                | --                |                         |
| Weight             | 6000(typ.)                    | g                 |                         |
| Power Consumption  | 50(typ.)                      | Watt              |                         |
| Luminance of white | 250                           | cd/m <sup>2</sup> |                         |
| Surface Treatment  | AG25/Clear(CF /TFT POL)       | --                |                         |

### 2.0 ABSOLUTE MAXIMUM RATINGS

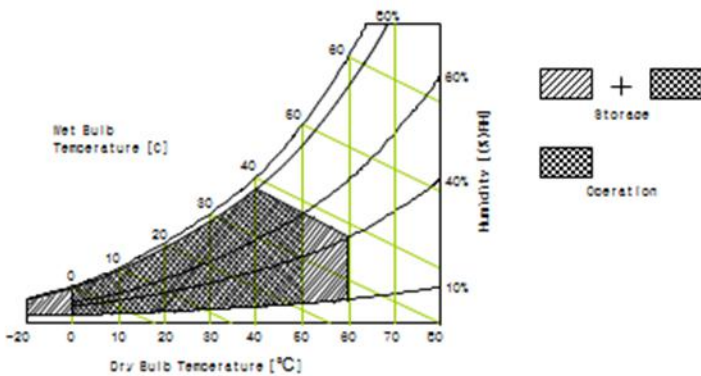
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Open Cell Electrical Specifications >

| Parameter                  | Symbol | Min.    | Max. | Unit | Remark     |
|----------------------------|--------|---------|------|------|------------|
| Power Supply Voltage       | VDD    | VSS-0.3 | 13.2 | V    | Ta = 25 °C |
| Operating Temperature      | Top    | 0       | +50  | °C   | Note 1     |
| Storage Temperature        | Tsug   | -20     | +60  | °C   |            |
|                            | Tst    | -20     | +60  | °C   |            |
| Operating Ambient Humidity | Hop    | 10      | 80   | %RH  |            |
| Storage Humidity           | Hst    | 10      | 80   | %RH  |            |

Note 1 : Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C max. and no condensation of water.



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### 3.0 ELECTRICAL SPECIFICATIONS

< Table 3. Open Cell Electrical Specifications >

| Parameter                   |   | Symbol | Values |     |      | Unit | Remark |
|-----------------------------|---|--------|--------|-----|------|------|--------|
|                             |   |        | Min    | Typ | Max  |      |        |
| Power Supply Input Voltage  |   | VDD    | 10.8   | 12  | 13.2 | Vdc  |        |
| Power Supply Ripple Voltage |   | VRP    | -      | -   | 600  | mV   |        |
| Power Supply Current        |   | IDD    | -      | 650 | 1450 | mA   | Note 1 |
| Power Consumption           |   | PDD    | -      | 7.8 | 17.4 | Watt |        |
| Rush current                |   | IRUSH  | -      | -   | 4    | A    | Note 2 |
| V by One Interface          | Differential Input High Threshold Voltage | VLVTH  | -      | -   | +50  | mV   | -      |
|                             | Differential Input Low Threshold Voltage  | VLVTL  | -50    | -   | -    | mV   | -      |
|                             | Common Input Voltage                      | VLVC   | -      | -   | -    | V    | -      |
|                             | Terminating Resistor                      | Tt     | 90     | 100 | 110  | ohm  | -      |
| CMOS Interface              | Input High Threshold Voltage              | VIH    | 2.7    | -   | 3.3  | V    |        |
|                             | Input Low Threshold Voltage               | VIL    | 0      | -   | 0.6  | V    |        |

Note 1 : The supply voltage is measured and specified at the interface connector of LCM.

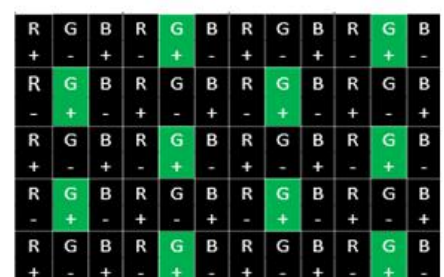
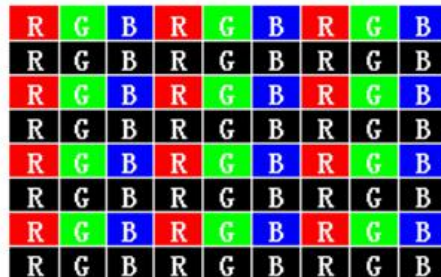
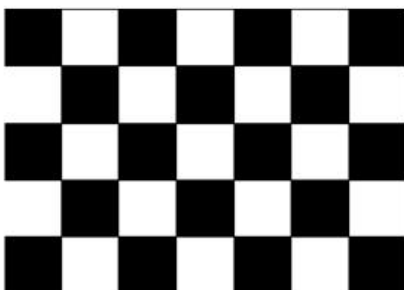
The current draw and power consumption specified is for VDD=12.0V,

Frame rate fv=60Hz and Clock frequency = 37.125MHz.

Test Pattern of power supply current

- a) Typ : Mosaic 7X5 (L0/L255)
- b) Max : Horizontal 1 Line (L0/L255)
- c) Flicker Test Pattern

Note 2 : The duration of rush current is about 2ms and rising time of Power Input is 0.5ms(min)



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#### 4.0 INTERFACE CONNECTION

##### 4.1 Open Cell Input Signal & Power

-V by one Connector : F05035-51P-H(Changtong) or Equivalent.

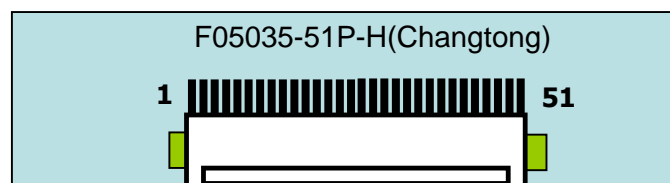
< Table 4. Open Cell Input Connector Pin Configuration >

| Pin No | Symbol      | Description          | Pin No | Symbol | Description             |
|--------|-------------|----------------------|--------|--------|-------------------------|
| 1      | VDD         | Power Supply +12.0V  | 27     | GND    | Ground                  |
| 2      | VDD         | Power Supply +12.0V  | 28     | Rx0n   | V-by-One HS Data Lane 0 |
| 3      | VDD         | Power Supply +12.0V  | 29     | Rx0p   | V-by-One HS Data Lane 0 |
| 4      | VDD         | Power Supply +12.0V  | 30     | GND    | Ground                  |
| 5      | VDD         | Power Supply +12.0V  | 31     | Rx1n   | V-by-One HS Data Lane 1 |
| 6      | VDD         | Power Supply +12.0V  | 32     | Rx1p   | V-by-One HS Data Lane 1 |
| 7      | VDD         | Power Supply +12.0V  | 33     | GND    | Ground                  |
| 8      | VDD         | Power Supply +12.0V  | 34     | Rx2n   | V-by-One HS Data Lane 2 |
| 9      | NC          | No Connection        | 35     | Rx2p   | V-by-One HS Data Lane 2 |
| 10     | GND         | Ground               | 36     | GND    | Ground                  |
| 11     | GND         | Ground               | 37     | Rx3n   | V-by-One HS Data Lane 3 |
| 12     | GND         | Ground               | 38     | Rx3p   | V-by-One HS Data Lane 3 |
| 13     | GND         | Ground               | 39     | GND    | Ground                  |
| 14     | GND         | Ground               | 40     | Rx4n   | V-by-One HS Data Lane 4 |
| 15     | NC          | No Connection        | 41     | Rx4p   | V-by-One HS Data Lane 4 |
| 16     | NC          | No Connection        | 42     | GND    | Ground                  |
| 17     | NC          | No Connection        | 43     | Rx5n   | V-by-One HS Data Lane 5 |
| 18     | SDA         | SDA(For Vcom Tuning) | 44     | Rx5p   | V-by-One HS Data Lane 5 |
| 19     | SCL         | SCL(For Vcom Tuning) | 45     | GND    | Ground                  |
| 20     | NC          | No Connection        | 46     | Rx6n   | V-by-One HS Data Lane 6 |
| 21     | NC          | No Connection        | 47     | Rx6p   | V-by-One HS Data Lane 6 |
| 22     | SEL_SECTION | High:1 Section       | 48     | GND    | Ground                  |
| 23     | NC          | No Connection        | 49     | Rx7n   | V-by-One HS Data Lane 7 |
| 24     | GND         | Ground               | 50     | Rx7p   | V-by-One HS Data Lane 7 |
| 25     | GND         | Ground               | 51     | GND    | Ground                  |
| 26     | LOCKN       | Lock detect          |        |        |                         |

Notes : NC (Not Connected) : This pins are only used for BOE internal operations.

SEL\_SECTION : High:1 Section, Low&NC:2 Section. It should be high.

##### Rear view of LCM



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**4.2 V by one Misc. Setting.-1 Section**

- a) System side have to put pull high resistor on LOCKN/HTPDN pins.
- b) V by one data mapping as follows.

< Table 5. V by one setting &data mapping Table >

| 1 Section     |            |            |            |            |            |            |            |            |
|---------------|------------|------------|------------|------------|------------|------------|------------|------------|
| Hactive= 3840 |            |            |            |            |            |            |            |            |
|               | port 0     |            | port 1     |            | port 2     |            | port 3     |            |
|               | Lane 0     | Lane 1     | Lane 2     | Lane 3     | Lane 4     | Lane 5     | Lane 6     | Lane 7     |
| V Blanking    | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       |
|               | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       |
|               | ...        | ...        | ...        | ...        | ...        | ...        | ...        | ...        |
|               | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       |
|               | FSBE_SR    | FSBE_SR    | FSBE_SR    | FSBE_SR    | FSBE_SR    | FSBE_SR    | FSBE_SR    | FSBE_SR    |
| Line 1        | Pixel 1    | Pixel 2    | Pixel 3    | Pixel 4    | Pixel 5    | Pixel 6    | Pixel 7    | Pixel 8    |
|               | Pixel 9    | Pixel 10   | Pixel 11   | Pixel 12   | Pixel 13   | Pixel 14   | Pixel 15   | Pixel 16   |
|               | ...        | ...        | ...        | ...        | ...        | ...        | ...        | ...        |
|               | ...        | ...        | ...        | ...        | ...        | ...        | ...        | ...        |
|               | Pixel 3833 | Pixel 3834 | Pixel 3835 | Pixel 3836 | Pixel 3837 | Pixel 3838 | Pixel 3839 | Pixel 3840 |
| H Blanking    | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       | FSBS       |
|               | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       |
|               | ...        | ...        | ...        | ...        | ...        | ...        | ...        | ...        |
|               | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       | FSBP       |
|               | FSBE       | FSBE       | FSBE       | FSBE       | FSBE       | FSBE       | FSBE       | FSBE       |
| Line 2        | Pixel 1    | Pixel 2    | Pixel 3    | Pixel 4    | Pixel 5    | Pixel 6    | Pixel 7    | Pixel 8    |
|               | Pixel 9    | Pixel 10   | Pixel 11   | Pixel 12   | Pixel 13   | Pixel 14   | Pixel 15   | Pixel 16   |
|               | ...        | ...        | ...        | ...        | ...        | ...        | ...        | ...        |
|               | ...        | ...        | ...        | ...        | ...        | ...        | ...        | ...        |
|               | Pixel 3833 | Pixel 3834 | Pixel 3835 | Pixel 3836 | Pixel 3837 | Pixel 3838 | Pixel 3839 | Pixel 3840 |

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## 5.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

### 5.1 Input data specification CN1

- Table 6 Vx1 Byte length and Color mapping

| Byte | Packer input | Color date mapping |
|------|--------------|--------------------|
|      |              | 30 bpp RGB         |
| 0    | Bit-0        | R2                 |
|      | Bit-1        | R3                 |
|      | Bit-2        | R4                 |
|      | Bit-3        | R5                 |
|      | Bit-4        | R6                 |
|      | Bit-5        | R7                 |
|      | Bit-6        | R8                 |
|      | Bit-7        | R9                 |
| 1    | Bit-8        | G2                 |
|      | Bit-9        | G3                 |
|      | Bit-10       | G4                 |
|      | Bit-11       | G5                 |
|      | Bit-12       | G6                 |
|      | Bit-13       | G7                 |
|      | Bit-14       | G8                 |
|      | Bit-15       | G9                 |
| 2    | Bit-16       | B2                 |
|      | Bit-17       | B3                 |
|      | Bit-18       | B4                 |
|      | Bit-19       | B5                 |
|      | Bit-20       | B6                 |
|      | Bit-21       | B7                 |
|      | Bit-22       | B8                 |
|      | Bit-23       | B9                 |
| 3    | Bit-24       | -                  |
|      | Bit-25       | -                  |
|      | Bit-26       | B0                 |
|      | Bit-27       | B1                 |
|      | Bit-28       | G0                 |
|      | Bit-29       | G1                 |
|      | Bit-30       | R0                 |
|      | Bit-31       | R1                 |

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## 6.0 SIGNAL TIMING SPECIFICATION

### 6.1 Timing Parameters

< Table 7. Timing Table >

| Item       |            | Symbols         | Min  | Typ    | Max  | Unit             |
|------------|------------|-----------------|------|--------|------|------------------|
| Frequency  |            | 1/Tc            | 33   | 37.125 | 48   | MHZ              |
| Vertical   | Frame Rate | F               | 56   | 60     | 75   | Hz               |
|            | Total      | T <sub>V</sub>  | 1115 | 1125   | 1380 | T <sub>H</sub>   |
|            | Display    | T <sub>VD</sub> |      | 1080   |      | T <sub>H</sub>   |
|            | Blank      | T <sub>VB</sub> | 35   | 45     | 300  | T <sub>H</sub>   |
| Horizontal | Total      | T <sub>H</sub>  | 540  | 550    | 600  | T <sub>CLK</sub> |
|            | Display    | T <sub>HD</sub> |      | 480    |      | T <sub>CLK</sub> |
|            | Blank      | T <sub>HB</sub> | 60   | 70     | 120  | T <sub>CLK</sub> |

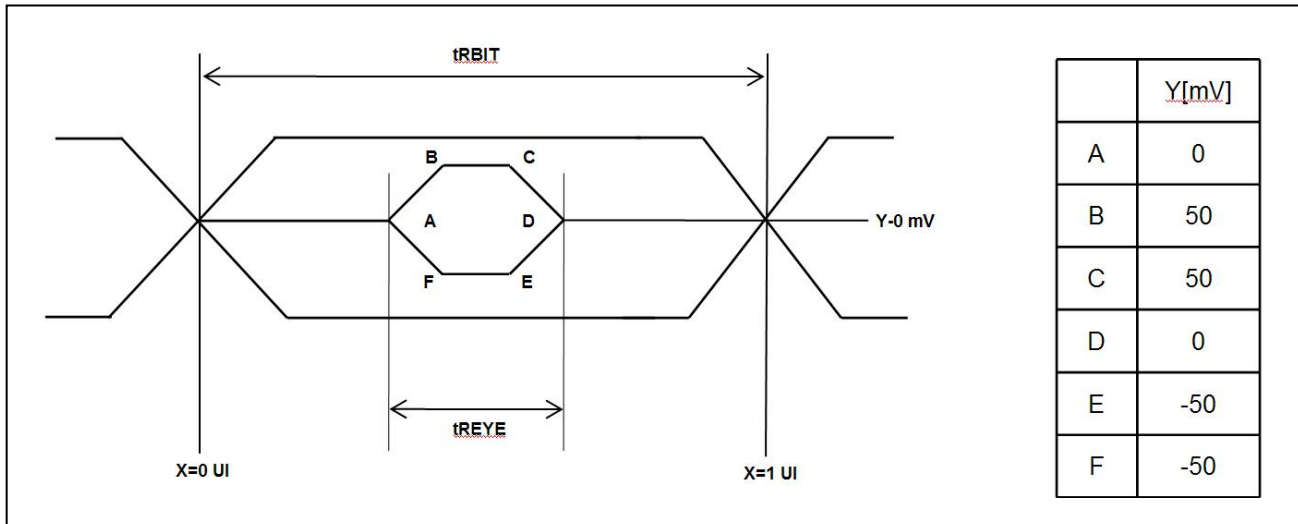
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## 6.2 Signal Timing Waveform

< Table 8. Signal Timing Table >

| Parameter                             | Symbol                  | Condition        | Min  | Typ                  | Max  | Unit |
|---------------------------------------|-------------------------|------------------|------|----------------------|------|------|
| Unit Interval(VBO Operation Bit Rate) | t <sub>RBIT</sub>       | 3-byte           | 380  | t <sub>TCIP/30</sub> | 1667 | PS   |
|                                       |                         | 4-byte           | 285  | t <sub>TCIP/40</sub> | 1250 | PS   |
|                                       |                         | 5-byte           | 266  | t <sub>TCIP/50</sub> | 1000 | PS   |
| Eye Width at Package Pin              | t <sub>REYE</sub>       | -                | -    | 0.5                  | -    | UI   |
| Eye Width Position A at Package Pin   | t <sub>A</sub>          | -                | -    | 0.25                 | -    | UI   |
| Eye Width Position B at Package Pin   | t <sub>B</sub>          | -                | -    | 0.3                  | -    | UI   |
| Eye Width Position Cat Package Pin    | t <sub>C</sub>          | --               | -    | 0.7                  | -    | UI   |
| Eye Width Position D at Package Pin   | t <sub>D</sub>          | -                | -    | 0.75                 | -    | UI   |
| Eye Width Position E at Package Pin   | t <sub>E</sub>          | -                | -    | 0.7                  | -    | UI   |
| Eye Width Position F at Package Pin   | t <sub>F</sub>          | -                | -    | 0.3                  | -    | UI   |
| Intra - pair Skew                     | T <sub>TOSK_intra</sub> | -                | -    | -                    | 0.3  | UI   |
| Inter - pair Skew                     | T <sub>TOSK_inter</sub> | -                | -    | -                    | 40   | UI   |
| SSCG                                  |                         | 30KHz modulation | -0.5 |                      | 0.5  | %    |

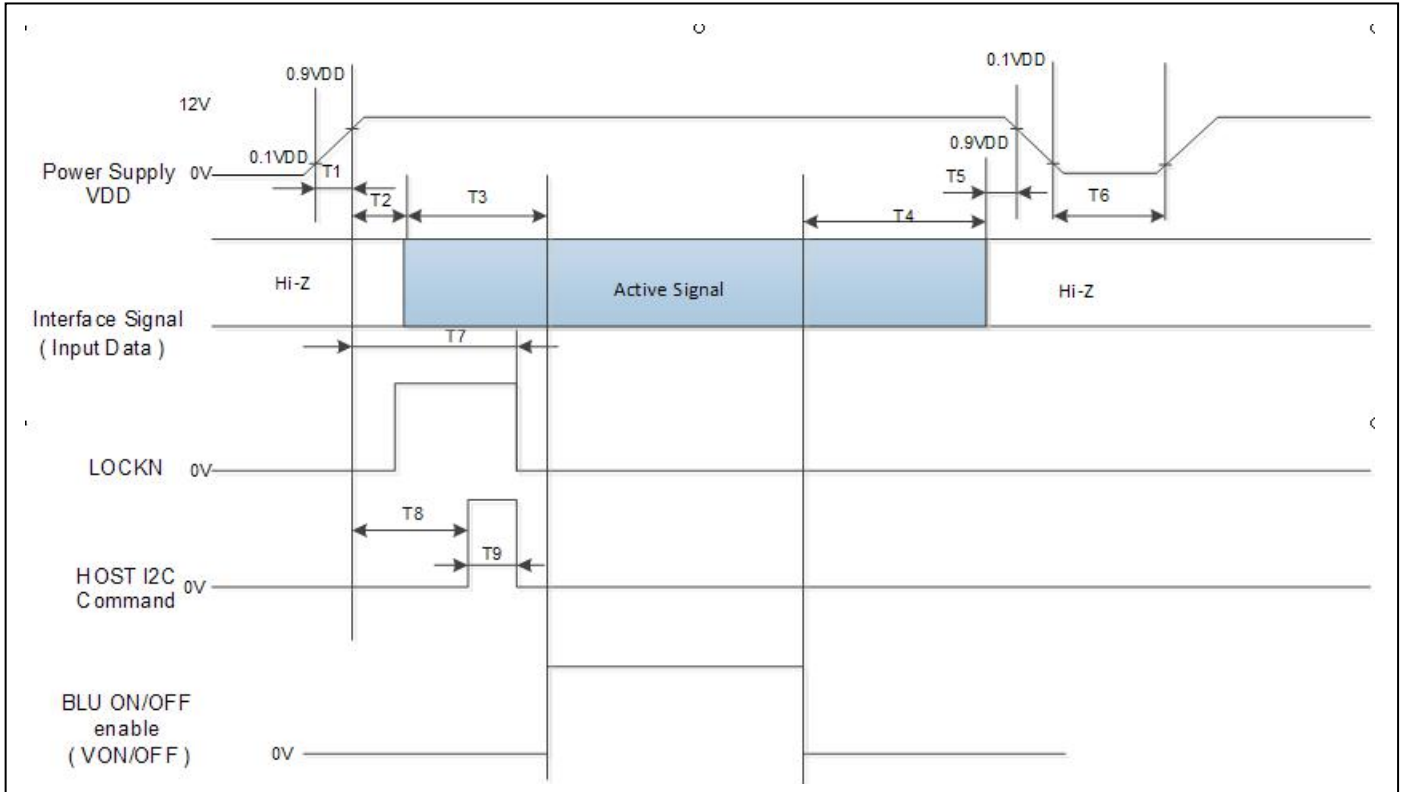




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### 6.4 Power Sequence



< Table 10. Sequence Table >

| Parameter | Values                 |     |      | Units |
|-----------|------------------------|-----|------|-------|
|           | Min                    | Typ | Max  |       |
| T1        | 0.5                    | Typ | 10   | ms    |
| T2        | 0                      | -   | -    | ms    |
| T3        | 200                    | -   | -    | ms    |
| T4        | 100                    | -   | -    | ms    |
| T5        | 0                      | -   | 50   | ms    |
| T6        | 1                      | -   | -    | s     |
| T7        | 200                    | -   | -    | ms    |
| T8        | 0                      | -   | 1200 | ms    |
| T9        | Depends on I2C command |     |      | ms    |

- Notes: 1. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.  
 2. Back Light must be turn on after power for logic and interface signal are valid.

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## 7.0 Backlight Unit

### 7.1 Led Light Bar characteristics (Ta = 25 ± 2 °C)

< Table 11. LightBar characteristics Table >

| Parameter             | Symbol | Value |      |      | Unit  | Note      |
|-----------------------|--------|-------|------|------|-------|-----------|
|                       |        | Min.  | Typ. | Max. |       |           |
| Per Light Bar Voltage | VW     | --    | 66   | 70.4 | VRMS  | Duty 100% |
| Per Light Bar Current | IL     | --    | 320  | 360  | mARMS |           |
| BLU Power             | P      | --    | 42.2 | 50.7 | W     |           |
| BLU lifetime          | hr     | 30000 | --   | --   | hrs   | (2)       |

Note: (1) The LED Bar consists of 88 LED packages, 4 strings (parallel) x 22packages (serial), total two LightBars.

- (2) The lifetime is defined as the time which luminance of the LED decays to 50% compared to the initial value, Operating condition: Continuous operating at Ta = 25 ± 2°C, IL = 320mA
- (3) The design of the LED driver must have specifications for the LED in LCD Assembly. The performance of the LED in LCM, for example life time or brightness, is extremely influenced by the characteristics of the LED driver. So all the parameters of an LED driver should be carefully designed and output current should be Constant current control. Please control feedback current of each string individually to compensate the current variation among the strings of LEDs. When you design or order the LED driver, please make sure unwanted lighting caused by the mismatch of the LED and the LED driver (no lighting, flicker, etc) never occurs. When you confirm it, the LCD module should be operated in the same condition as installed in your instrument.
- (4) LED operating conditions are must not exceed Max. ratings.

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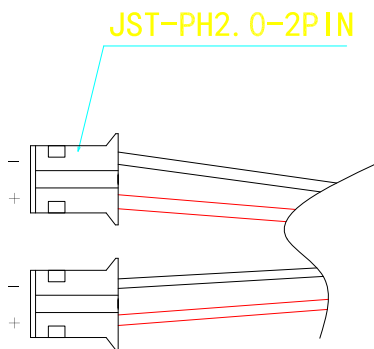
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## 7.2 BACKLIGHT UNIT CONNECTOR DEFINITION

The LED interface connector is a model JST-PH2.0-2PIN Manufactured or equivalent.

< Table 12. LightBar connector definition Table >

| PIN | Symbol | Description      | Notes |
|-----|--------|------------------|-------|
| 1   | FB     | Current Feedback |       |
| 2   | VLED   | LED Power Supply |       |



# BLU LightBar Connector

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## 8.0 OPTICAL CHARACTERISTICS

### 8.1 Test Conditions

The test of optical specifications shall be measured in a dark room (ambient luminance  $\leq 1$  lux and temperature  $= 25 \pm 2$  °C) with the equipment of Luminance meter system (Goniometer system and PR730) and test unit shall be located at an approximate distance 180cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to  $0^\circ$ . We refer to  $\theta_{\Phi=0} (= \theta_3)$  as the 3 o'clock direction (the "right"),  $\theta_{\Phi=90} (= \theta_{12})$  as the 12 o'clock direction ("upward"),  $\theta_{\Phi=180} (= \theta_9)$  as the 9 o'clock direction ("left") and  $\theta_{\Phi=270} (= \theta_6)$  as the 6 o'clock direction ("bottom"). While scanning  $\theta$  and/or  $\Phi$ , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 12.0V at 25 °C. Optimum viewing angle direction is 6 'clock.

< Table13. Module Optical >

| Item                       |            | Symbol        | Condition  | Min.         | Typ.   | Max.         | Unit              | Note |
|----------------------------|------------|---------------|--|--------------|--------|--------------|-------------------|------|
| Contrast Ratio             |            | CR            |  | 700:1        | 1000:1 | -            | -                 | (2)  |
| Response Time              |            | Tg            |  | -            | 14     | 25           | ms                | (6)  |
| Center Luminance of White  |            | Lc            |  | 200          | 250    | -            | cd/m <sup>2</sup> | (3)  |
| White luminance uniformity |            | $\Delta Y$    |  | 75           | -      | -            | %                 | (4)  |
| Gamma Scale                |            |               |  | 2.0          | 2.2    | 2.4          |                   |      |
| Color Chromaticity         | Red        | Rx            | $\theta_x=0^\circ$ ,<br>$\theta_y=0^\circ$<br>(Center)<br>Normal Viewing Angle | Typ<br>-0.03 | 0.679  | Typ<br>+0.03 |                   | (5)  |
|                            |            | Ry            |  |              | 0.315  |              |                   |      |
|                            | Green      | Gx            |  |              | 0.282  |              |                   |      |
|                            |            | Gy            |  |              | 0.663  |              |                   |      |
|                            | Blue       | Bx            |  |              | 0.153  |              |                   |      |
|                            |            | By            |  |              | 0.061  |              |                   |      |
|                            | White      | Wx            |  |              | 0.311  |              |                   |      |
| Wy                         | 0.347      |               |  |              |        |              |                   |      |
| Color gamut                |            | CG            |  | 72           | 88     | -            | %                 | NTSC |
| Viewing Angle              | Horizontal | $\Theta_3$    | CR > 10  | -            | 89     | -            | Deg.              | (1)  |
|                            |            | $\Theta_9$    |  |              | 89     |              |                   |      |
|                            | Vertical   | $\Theta_{12}$ |  |              | 89     |              |                   |      |
|                            |            | $\Theta_6$    |  |              | 89     |              |                   |      |

Note:

- Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- Contrast measurements shall be made at viewing angle of  $\theta=0^\circ$  and at the center of the LCD surface.

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Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

4. The White luminance uniformity on LCD surface is then expressed as :

$$\Delta Y = (\text{Minimum Luminance of 9 points} / \text{Maximum Luminance of 9 points}) * 100$$

(See FIGURE 2 shown in Appendix).

5. The color chromaticity coordinates specified in Table 13. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

6. Response time  $T_g$  is the average time required for display transition by switching the input signal as below table and is based on Frame rate  $f_v=60\text{Hz}$  to optimize. Each time in below table is defined as appendix Figure 3 and shall be measured by switching the input signal for “any level of Gray(bright)”and “any level of gray(dark)”

7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance ( $Y_A$ ) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance ( $Y_B$ ) of that same area when any adjacent area is driven dark. (See FIGURE 4 shown in Appendix).

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## 9.0 MECHANICAL CHARACTERISTICS

### 9.1 Mounting

See FIGURE 5 . (shown in Appendix)

### 9.2 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

### 9.3 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

## 10. REILABILITY TEST

| Item | Test Item                       | Q'ty | Condition    |
|------|---------------------------------|------|--------------|
| 1    | High temperature storage test   | 3    | 60°C,240hrs  |
| 2    | Low temperature storage test    | 3    | -20°C,240hrs |
| 3    | High temperature operation test | 3    | 50°C,240hrs  |
| 4    | Low temperature operation test  | 3    | 0°C,240hrs   |

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## 11. HANDLING & CAUTIONS

### (1) Cautions when taking out the module

- \* Pick the pouch only, when taking out module from a shipping package.

### (2) Cautions for handling the module

- \*As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- \*As the LCD panel and back -light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- \*As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- \*Do not pull the interface connector in or out while the LCD module is operating.
- \*Put the module display side down on a flat horizontal plane.
- \*Handle connectors and cables with care.

### (3) Cautions for the operation

- \*When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- \*Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

### (4) Cautions for the atmosphere

- \*Dew drop atmosphere should be avoided.
- \*Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

### (5) Cautions for the module characteristics

- \*Do not apply fixed pattern data signal to the LCD module at product aging.
- \* Applying fixed pattern for a long time may cause image sticking.

### (6) Other cautions

- \*Do not disassemble and/or re-assemble LCD module.
- \*Do not re-adjust variable resistor or switch etc.
- \*When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

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## 12. PRODUCT SERIAL NUMBER

ZK438FBM-18A



XXXXXXXXXXXXXXXXXXXX

Company name

MADE IN CHINA

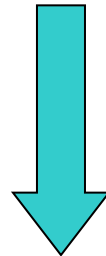
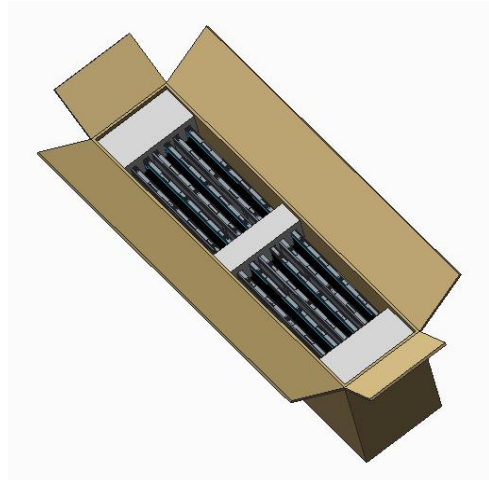
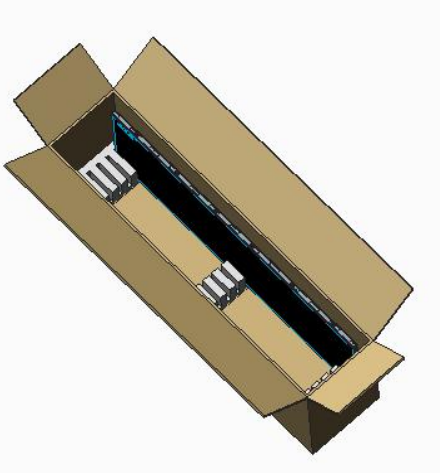
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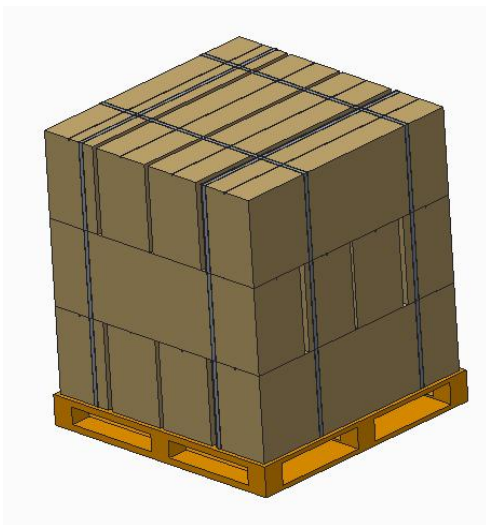
### 13. PACKING

#### 13.1 Packing Order

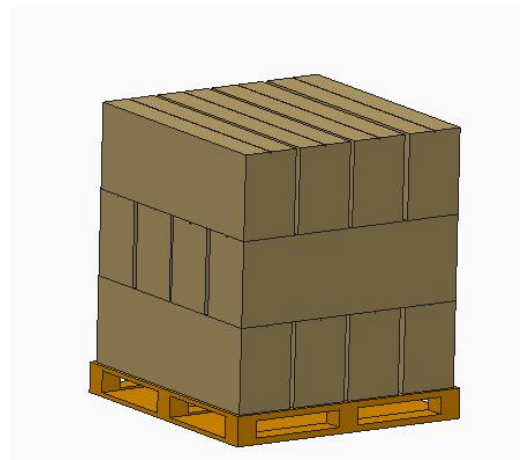
Put each module into a PE bag.  
Insert 6 Pcs MDL into each box.  
Put 3 EPE cover in and seal the box.



Put 3 EPE bottom into the inner box.



Place paper corners and wrap film around the boxes. Pack with 4 packing belts.



Put the boxes on the pallet (12ea boxes per pallet)

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### 13.2 Packing Note

Box Dimension : 1210.4mm(L) × 323.6mm(W) × 458mm(H)

Package Quantity in one Box : 6pcs

### 13.3 Boxlabel

Label Size : 70×60mm. or Other.

Contents:

Model : ZK438FBM-18A

Q`ty: Module 6 Q`ty in one box

Date : Packing Date

Company name

Product name:

Model:ZK438FBM-18A      Q"TY: 6 pcs

Date: 2018-X-XX      QC:

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## 14. Appendix

Figure 1. Measurement Set Up

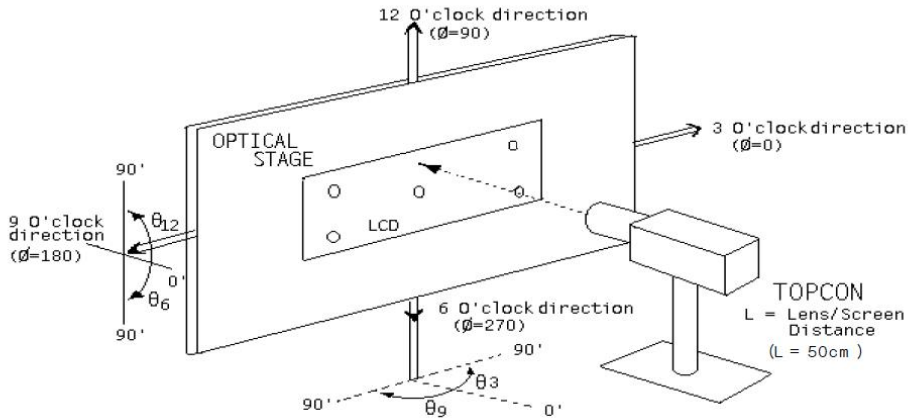
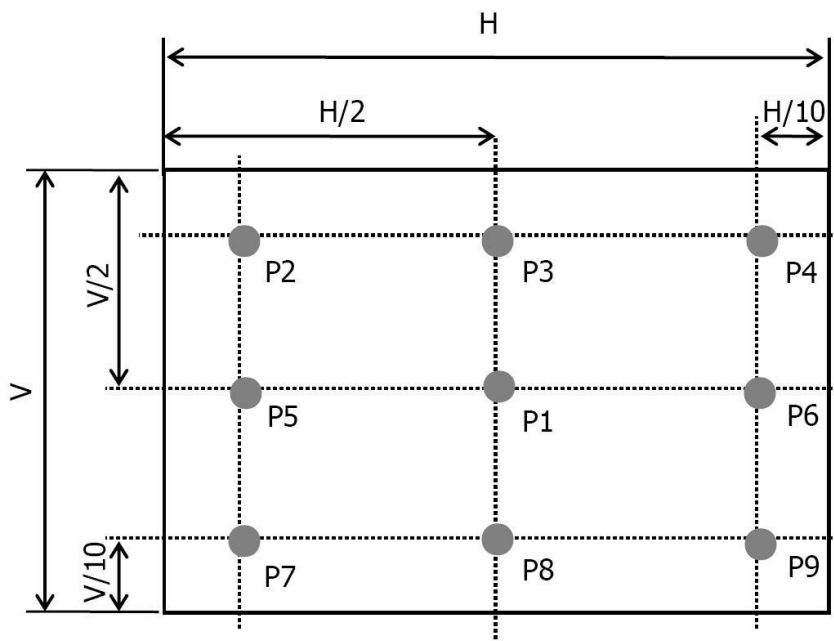


Figure 2. White Luminance and Uniformity Measurement Locations (9 points)



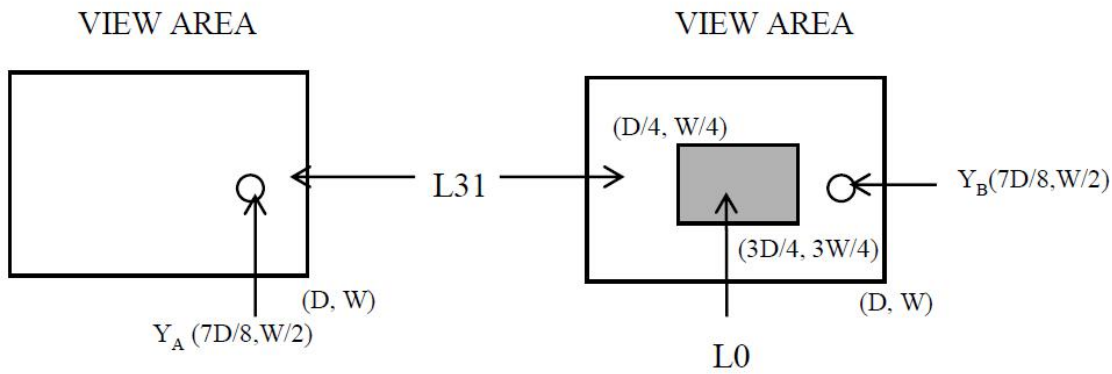
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**Figure 3. Response Time Testing**



**Figure 4. Cross Modulation Test Description**



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Where:  $Y_A$  = Initial luminance of measured area (cd/m<sup>2</sup>)

$Y_B$  = Subsequent luminance of measured area (cd/m<sup>2</sup>)

The location measured will be exactly the same in both patterns

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Figure 5. TFT-LCD Module Outline Dimensions (Front view)

